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CNC Lathes

Doosan Puma GT2600

Single Spindle 2 axis lathe with tailstock
12 Station Turret
Max Turning Diameter 460mm
Max Turning Length 650mm
Bar Capacity 81mm
Fitted with Hydrafeed magazine Barfeed

Doosan Puma GT2600M

Single Spindle 3 axis lathe with tailstock
Full C axis with live Tooling
12 Station Turret
Max Turning Diameter 460mm
Max Turning Length 650mm
Bar Capacity 81mm

Citizen L20 Type VII

Twin spindle 7 axis sliding head CNC lathe
16 Tools – 6 turning, 4 driven, 3 front
machining 3 back machining
Long parts ejector up to 600mm
3 mtr lemca magazine barfeed
Bar Capacity 20mm

Citizen C32 Type VIII

Twin spindle 6 axis sliding head CNC lathe
18 Tools – 10 turning, 8 driven
3 mtr lemca magazine barfeed
Bar Capacity 32mm

Citizen A32 Type VII

Twin spindle 7 axis sliding head CNC lathe
23 Tools – 6 turning, 4 driven, 4 front
machining 9 back machining
3 mtr lemca magazine barfeed
Bar Capacity 32mm

Citizen A20 Type VII

Twin spindle 7 axis sliding head CNC lathe
23 Tools – 6 turning, 4 driven, 4 front
machining 9 back machining
3 mtr lemca magazine barfeed
Bar Capacity 20mm

New for 2021 Citizen L20 Type VIII

Twin spindle 7 axis sliding head CNC lathe
Upto 26 Tools – 6 turning, 10 driven, 4 front
machining 4 back machining
3 mtr lemca magazine barfeed
Bar Capacity 20mm
LFV Technology to control swarf

Colchester Tornado TM8

Chucking Lathe up to 300mm dia
12 Station turret
Full C axis & live tooling

Haas TL1 Tool room Lathe

Manual & full CNC lathe
Turning dia up to 210mm
4 Station automatic toolpost

CNC Machining Capacity

Haas VF2

20 tool capacity carousel
4th Axis rotary table
Travel (XYZ) 508 x 406 x 508mm

4 off Haas VF4

20 tool capacity carousel
4th Axis rotary table
Travel (XYZ) 1270 x 508 x 635mm
High torque Gearbox
Through Spindle Coolant

New for 2021 1 off Haas VF4SS

25 tool capacity carousel
4th Axis rotary table
Travel (XYZ) 1270 x 508 x 635mm
High Speed Machining

Doosan DNM4500

30 Tool Capacity carousel
Travel (XYZ) 800 x 450 x 510mm
Through Spindle Coolant
High Speed Machining



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Conventional Machining Capacity

Auto Lathe 2" bar Capacity
Capstan Lathe 2" bar capacity
Manual Centre lathe
Manual milling machine with digital readout
Drilling machines up to 25mm diameter
Tapping machines
Mig Welding
Beadblasting
Custom part marking

Inspection Equipment

Aberlink CNC controlled measuring machine
Faro arm
Shadowgraph
Hardness Tester
Surface roughness Tester
Bore Guages
Ring Gauges
Thread gauges
Plug gauges
Micrometers

Sub Contract services

Plating: chrome, hard chrome, nickel, zinc, etc
Painting
Chemical Blacking
Hardening
Grinding
Anodising
Spark Erosion
Broaching